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RICHARD M. FELDER is Hoechst Celanese Professor Emeritus of Chemical Engineering at North Carolina State University and author of the bestselling Wiley textbook Elementary Principles of Chemical Processes, now in its fourth edition. He is the inaugural recipient of the Lifetime Achievement Award in Engineering Education, presented in 2012 by the American Society for Engineering Education.

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Chapter 4 Processes and Process Variables Date:

CHAPTER TWO 2.1 (a) 3 24 3600 1 18144 109 wk 7 d h s 1000 ms 1 wk 1 d h 1 s =x. ms (b) 38 3600 2598 260... 1 ft / s 0.0006214 mi s 3.2808 ft 1 h ... Beginning with Run 11, the process has been near or well over the upper quality assurance limit. An overhaul would have been reasonable after Run 12.

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